

weber HP 3A

Hybrid polymer based, single component, high module joint sealant and adhesive

Technical Data Sheet
Issued On: 02.05.2019
Revision No: 006

■ Description

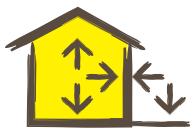
Hybrid polymer based, single component, UV resistant, high module, solvent-free joint sealant and adhesive.

■ Advantages

- Perfect adherence
- Resistant to strong movements on joints
- Applicable on damp substrates
- No volume loss, non-shrinking
- Suitable for use with bitumen based products
- Environmentally friendly and mold resistant

■ Application areas

Used especially on vertical and horizontal joints requiring permanent flexibility and high sagging resistance in broad temperature ranges; joints of pre-cast components; joints of prefabricated components, roof and terrace dilatations; parapet corner joints; wall, floor, window and door frames. Also used on joints of bathroom, kitchen, shower cabins, sinks, counters in interior wet areas. Chemically neutral, odorless and resistant to severe weather conditions and mould.



■ Application substrates

Interiors and exteriors;

- Concrete, pre-cast concrete, fiber concrete and concrete panels
- Wood, metal, aluminium, brick, tile, marble, glass, galvanized sheets and many plastic substrates

Please consult us for all other application substrates.

■ Preparation of substrates

- Joint areas should be dry and clean while applying **weber HP 3A**; and should be free from any kind of cement, oil, adhesive and paint residues.
- No coating should be on nonporous substrates like glass and metal; cleaned with cellulosic thinner as pretreatment if necessary. Additionally, metal substrates should be treated with anticorrosive materials.
- Use of masking tapes recommended on sensitive substrates and where straight and sharp edge formation required.

■ Application conditions

- Surface and ambient temperature between +5°C and +35°C.
- Avoid application in extremely hot and/or damp weather.
- Should not be used on frozen or melting substrates, or substrates with the risk of frost within 24 hours.

■ Application

- During application, **weber HP 3A** should contact both sides of the joint and polyethylene cord. The material should be applied equally and continually while the tip of the cartridge remains within the joint. For correct application, the sealant should not be applied in multiple layers.
- Smooth the surface of the sealant and check for the adhesion on the substrate right after the application. Possible air bubbles in the material should be let off during this process.
- The substrate should be cleaned with a suitable material soaked with soap water solution.
- Remove masking tapes before **weber HP 3A** dries.
- **weber HP 3A** should not be used in fully closed areas as it requires moisture for curing.
- Application tools should be cleaned using alcohol.

■ Application tools

Sausage gun

■ Consumption

Joint width x Joint depth (mm)	Consumption (ml/m)	Filling made with 600 ml sausage (m)
10x10	100	6,0
15x10	150	3,9
20x10	200	3,0
25x12	300	2,0
30x15	450	1,3

■ Points of attention

- For more flexibility, place polyethylene profile at the bottom of the joint before **weber HP 3A** application.
- **weber HP 3A** adheres on many smooth surface structural elements without primer. However, a minor test is recommended before application on very absorbent or glossy, treated or painted coatings.
- Width of facade joints are usually between 15-30 mm. The optimum joint width is two times of joint depth.
- Can be painted but cracks may form after the joint movements.
- Use gloves and glasses during the application, avoid eye and skin contact.

■ Technical specifications

PRODUCT	weber HP 3A
Chemical structure	Hybrid polymer
Packaging	600 ml sausage
Colour	White, grey
Density	1,40±0,05 g/cm ³
Surface drying (25°C, %50 rh)	20-30 min
Curing speed (25°C, %50 rh)	2-3 mm/day
Tensile strength at break	≥2,1 MPa
Elongation at break	≥%500
%100 modulus of elongation	≥0,35 MPa
Application temperature	Between +5°C and +35°C
Temperature resistance (cured)	Between -40°C and +90°C
Shore hardness	50±5 Shore A

■ Storage

Packaging	600 ml sausage
Colour	White, grey
Shelf Life	• 9 months from date of manufacture when stored unopened and undamaged, away from direct sunlight, between +5°C and +25°C, in a dry, moisture-free environment.

■ Safety precautions

- Use appropriate safety equipment (mask, gloves, glasses).
- Protect your eyes/face.
- Avoid direct contact with eyes and skin.
- In case of contact with eyes, rinse immediately with plenty of clean water and seek medical attention.
- Please read Material Safety Data Sheet (MSDS) for further safety information.

LEGAL DISCLAIMER

Saint-Gobain Weber Yapı Kimyasalları San. ve Tic. A.Ş. is not responsible for any errors arising from the use of product beyond its intended purpose or not complying the application procedures mentioned above.

The stated times apply for 20°C substrate and ambient temperature; increase at lower temperatures and decrease at higher temperatures.

Saint-Gobain Weber Yapı Kim. San. ve Tic. A.Ş. is not responsible for the application errors arising from use of product beyond its intended purpose of failure to comply with the forgoing application conditions and advice on the product.



Saint-Gobain Weber Yapı Kimyasalları San. ve Tic. A.Ş.
Kemalpaşa OSB Mah. Kuyucak Yolu Sokak No:284 • 35730 Kemalpaşa • İzmir • Türkiye
Tel: +90 (232) 397 07 00 • www.tn.weber • info@weber.com.tr • Çözüm Hattı 444 6 990

